

Date: Monday, 10/30/2006 4:15:01 PM  
 User: Kim Johnston

## Process Sheet

|                       |  |                           |                  |               |
|-----------------------|--|---------------------------|------------------|---------------|
| Customer              | CU-DAR001                                    | Dart Helicopters Services | Drawing Name     | : BUSHING     |
| Job Number            | 29227  |                           | Part Number      | : D2652       |
| Estimate Number       | 10725  |                           | Drawing Number   | : D2652 REV A |
| P.O. Number           | N/A  |                           | Project Number   | : N/A         |
| This Issue            | 10/30/2006                                   |                           | Drawing Revision | : A           |
| Prsht Rev.            | NC   |                           | Material         | : N/A         |
| First Issue           | N/A  |                           | Due Date         | : 11/24/2006  |
| Previous Run          | 29007  |                           | Qty:             | 194           |
| Written By            |  |                           | Um:              | 200           |
| Checked & Approved By | JH 06/10/01                                  |                           | Each             |               |
| Comment               | Est Rev:B 02.06.13 Now machined in house. NG |                           |                  |               |

## Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

|     |           |                      |
|-----|-----------|----------------------|
| 1.0 | M303R0500 | 303 Round Bar 0.500" |
|-----|-----------|----------------------|



Comment: Qty.: 0.0578 f(s)/Unit Total : 11.5500 f(s)

Material: 303 ss .500" Round Bar

(M303R0500)

Batch: M102440

ML 06/11/04

|     |          |                          |
|-----|----------|--------------------------|
| 2.0 | HARDINGE | HARDINGE CNC LATHE SMALL |
|-----|----------|--------------------------|



Comment: HARDINGE CNC LATHE SMALL

1-Turn as per Folio FA250 & Dwg D2652

2-Deburr

ML 06/11/04

194

|     |     |  |
|-----|-----|--|
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
|-----|-----|--|



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

ML 06/11/04

194

|     |     |              |
|-----|-----|--------------|
| 4.0 | QC8 | SECOND CHECK |
|-----|-----|--------------|



Comment: SECOND CHECK

ML 06/11/04

194

|     |             |                       |
|-----|-------------|-----------------------|
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST54

ML 06/11/04

194

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 06/11/08  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

Date: Monday, 10/30/2006 4:15:01 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 29227

Part Number: D2652

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



1941

Comment: FINAL INSPECTION/W/O RELEASE

06/11/08

Job Completion



06/11/08

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

|                       |              |             |
|-----------------------|--------------|-------------|
| DART AEROSPACE LTD    | Work Order:  | 29227       |
| Description: Bushing  | Part Number: | D2652       |
| Inspection Dwg: D2652 | Rev: A       | Page 1 of 1 |

# FIRST ARTICLE INSPECTION CHECKLIST

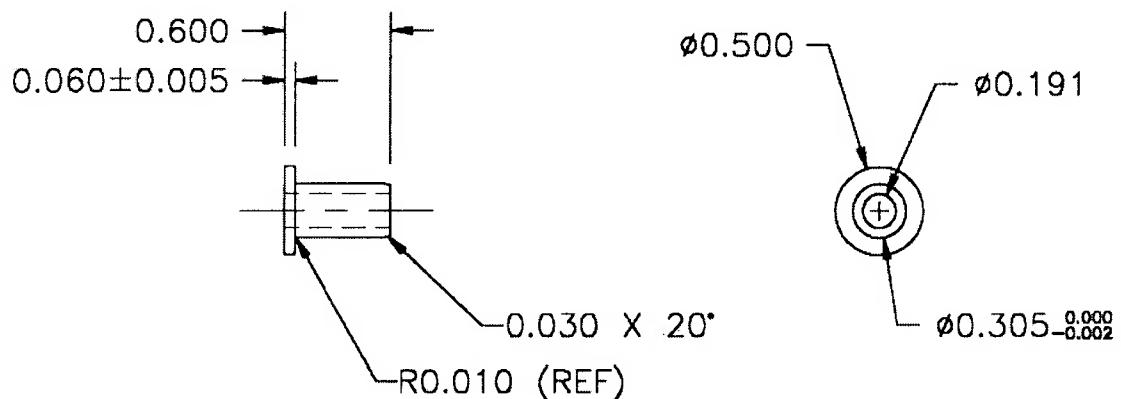
## X First Article      Prototype

|              |                 |             |                 |                     |            |
|--------------|-----------------|-------------|-----------------|---------------------|------------|
| Measured by: | <i>ank</i>      | Audited by: | <i>J.F.</i>     | Prototype Approval: | N/A        |
| Date:        | <i>06/11/04</i> | Date:       | <i>06/11/04</i> | Date:               | <i>N/A</i> |

| Rev | Date     | Change    | Revised by | Approved |
|-----|----------|-----------|------------|----------|
| A   | 03.12.12 | New Issue | KJ/RF      | TT       |

**DART**

|                      |                        |   |
|----------------------|------------------------|---|
| DESIGN<br><i>MM</i>  | DRAWN BY<br><i>DDY</i> | DART AEROSPACE USA, INC.<br>FAIRCHILD INTERNATIONAL AIRPORT, WA |
| CHECKED<br><i>BD</i> | APPROVED<br><i>DDY</i> | DRAWING NO. D2652<br>REV. A<br>SHEET 1 OF 1                     |
| DATE<br>97:03:25     | TITLE<br>BUSHING       | SCALE<br>1:1  |

**RELEASED**  
197/04/25 DS

MATERIAL: AISI 303 SS

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER 29227